## Schust Engineering, Inc.

## **PVR Bin Vent Models**

LIBERATOR. DUST COLLECTORS

# Pulse Jet Bin Vents

**Roof Access Pleated Element Dust Collectors** 

For applications requiring 59 to 1,033  $ft^2$  of cloth area per unit with 21", 41", 56" long filters.

**LIBERATOR**<sup> $\mathrm{M}$ </sup> PVR bin vents bring pleated filter technology to container venting and dust recovery.

LIBERATOR<sup>™</sup> PVR bin vents provide additional filter surface area in a compact design for high efficient applications involving storage bins, silos, or conveyor transfer points.

#### Features:

- Ships completely assembled for rapid installation.
- Units install directly on bins and silos via the supplied flanged inlet. Ductwork is eliminated and installation expenses reduced.
- Low compressed air requirements save energy costs.
- Welded all steel construction provides long-term reliability with minimum maintenance requirements.
- Compact, advanced pleated design provides increased filtering capacity for high efficiency application flexibility.
- Economical solution to meet everincreasing regulatory requirements.
- Filters are changed from the clean side of the collector housing. Operators are not in direct contact with toxic or valuable collected product. Fugitive emissions associated with dirty side change-outs (typical cartridge collector) are significantly reduced.
- Operating temperatures to 225 °F.

#### **Comes Complete With:**

- Spun Bond Polyester filters featuring a high-flow orifice which develops 30% more cleaning energy.
- Diaphragm pulse valves and compressed air manifold system with NEMA 4 solenoid pilot valve enclosures.
- Programmable solid-state timer controls in a NEMA 4 enclosure. Pre-wired and set-up for continuous cleaning.
- Primed and painted with industrial grade enamel.
- Flanged inlet with safety mesh.

#### **Operating Requirements:**

- 115 VAC, 60 Hz. single phase current required for sequence timer
- 90 to 100 PSIG clean, dry, uncontaminated compressed air supply.

#### **Options:**

- NEMA 7 or 9 controls for potentially explosive environments.
- Stainless steel construction for corrosive applications.
- Aramid, PPS, PTFE Membrane, and other filter media available. Hydro and Oleo phobic treatment and grounding options.
- High temperature configurations.
- Explosion panels.
- Hinged access door.
- Pressure readout gage.
- Clean on demand controller.
- Service platform.
- Exhaust rain hood with mesh protection.
- Hopper configuration for remote
  - installations.
- System engineering and install services available.
- Bag filters in lieu of pleated filters.

CALL 260-925-9800

### For Application Assistance

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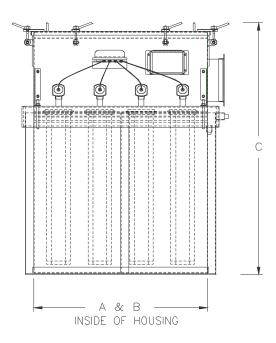


**Pre-Engineered Series:** Pulse-Jet Bin Vent Roof Access Pleated Filters TB-PPB-R1-8-14

LIBERAT **DUST COLLECTORS** 

	Filter Information				Approximate Dimensions		
	Number	Length of		Cloth		-	
Model	of Filters	Filter	of Pleats	Area	Α	В	C
22-PVR-21-54	4	21.0"	54	59 ft. <sup>2</sup>	22"	22"	46"
22-PVR-41-54		40.7"		118 ft. <sup>2</sup>			66"
22-PVR-56-54		56.4"		165 ft. <sup>2</sup>			82"
33-PVR-21-54	9	21.0"	54	133 ft. <sup>2</sup>	32"	32"	46"
33-PVR-41-54		40.7"		266 ft. <sup>2</sup>			66"
33-PVR-56-54		56.4"		372 ft. <sup>2</sup>			82"
44-PVR-21-54	16	21.0"	54	237 ft. <sup>2</sup>	42"	42"	46"
44-PVR-41-54		40.7"		474 ft. <sup>2</sup>			66"
44-PVR-56-54		56.4"		661 ft. <sup>2</sup>			82"
55-PVR-21-54	25	21.0"	54	370 ft. <sup>2</sup>	52"	52"	46"
55-PVR-41-54		40.7"		740 ft. <sup>2</sup>			66"
55-PVR-56-54		56.4"		1033 ft. <sup>2</sup>			82"

www.schust.com



#### STANDARD FEATURES

ALL WELDED HEAVY DUTY CONSTRUCTION

NEMA 4 TIMER CONTROLS AND SOLENOID ENCLOSURES

FLANGED INLET WITH SAFETY MESH

SCHUST BLUE INDUSTRIAL GRADE ENAMEL PAINT

Notes:

Maximum operating temperature of 225 degrees Fahrenheit for standard filter media. Other filter media options available. Dimensions and product features subject to updating without notice.